

## PRINTING

- Print Options menu: Set paper type to Plain Paper.
- Mirror Image setting: Set to On (or mirror image with graphic software).
- Printer Properties menu: Set printing mode to Photo Quality.
- Print in 360 dpi or 600 dpi mode. Printing higher than 600 dpi will not enhance the transfer color and may cause bleeding.
- Let the transfer dry 10-15 minutes before pressing. If using OEM inks, wait 45-60 minutes.

## PRINTER & INKS

**Recommended Printers:** Desktop or wide format inkjet printers.

**Recommended Inks:** OEM, pigmented, sublimation, solvent, eco-solvent, or UV inks.

**Tip** | *Pigmented or OEM inks are recommended. To ensure your printer's inks are compatible with InkTra®, perform a wash test on a decorated garment before printing large quantities.*

## HEAT PRESSING

- Set temperature to 355-375°F.
- Set pressure to low-medium.
- Cut image, leaving smallest border possible (1/4" or less) around edges.
- Position transfer paper on fabric with image facing down.
- Use a lint roller to remove any lint, it can show through the transfer.
- Press for 12-16 seconds.
- Peel hot.
- For a glossy finish, cover with silicone sheet or kraft paper and press for an 5 additional seconds.
- Wash garment before use.
- If the image does not transfer completely, increase temperature of the press.
- Paper will render an easy and full release at correct temperature.

## HOME IRON

Before getting started: Do not add or use water in iron. Iron on hard surface with towel underneath fabric/garment. Ironing board not recommended.

- Set iron to highest temperature.
- Cut image, leaving smallest border possible (1/4" or less) around edges.
- Iron fabric to remove wrinkles and moisture.
- Place transfer face down on garment, and iron for 5 seconds. Let cool 10 seconds.
- Starting at lower left corner, slowly iron full perimeter of transfer and then inside of transfer (start at top).
- Turn iron to medium-high temperature, and slowly iron transfer again.
- Iron one last time (approximately 10-13 seconds).
- Peel immediately using caution (transfer will be hot).
- Wash garment before use.

## WASHING

- Wait 24 hours before washing garment.
- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach.
- Do not leave garment in washer.
- Tumble dry on low setting.
- Do not line dry or dry clean.
- Do not iron imaged area.

**Tip** | *To prevent moisture from forming, store transfer paper in sealed plastic bag until actual use.*